		,	a . /ob	OIL			
Ď	ate B-Y-	<u>-(/</u>	Bato	h No: 12	<u>+525</u>	8	
S	upplier: Camp	istel	Dart	P/O:	1271		
Packing Slip: Invoice: Receipt:	Yes No Yes No Cash Cr	W	elease Note	ed: Y	es No		
Discrepancies		Q	nipment Com C6 Inspection ork Order	plete: Y	es No	Shoul or	A 13/04/12
Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments	
				4			
			-				
		Initials	of receiver (if shipment	OK) Level 1	2	
Production/Adı Date Received/Cost Initial	13-4-11				Locatio	n <u> </u>	
	asing\approved purch\REC	1" ""	J-62				

Purchase Order Receipt Listing

Thursday, April 11, 2013 11:14:28 AM

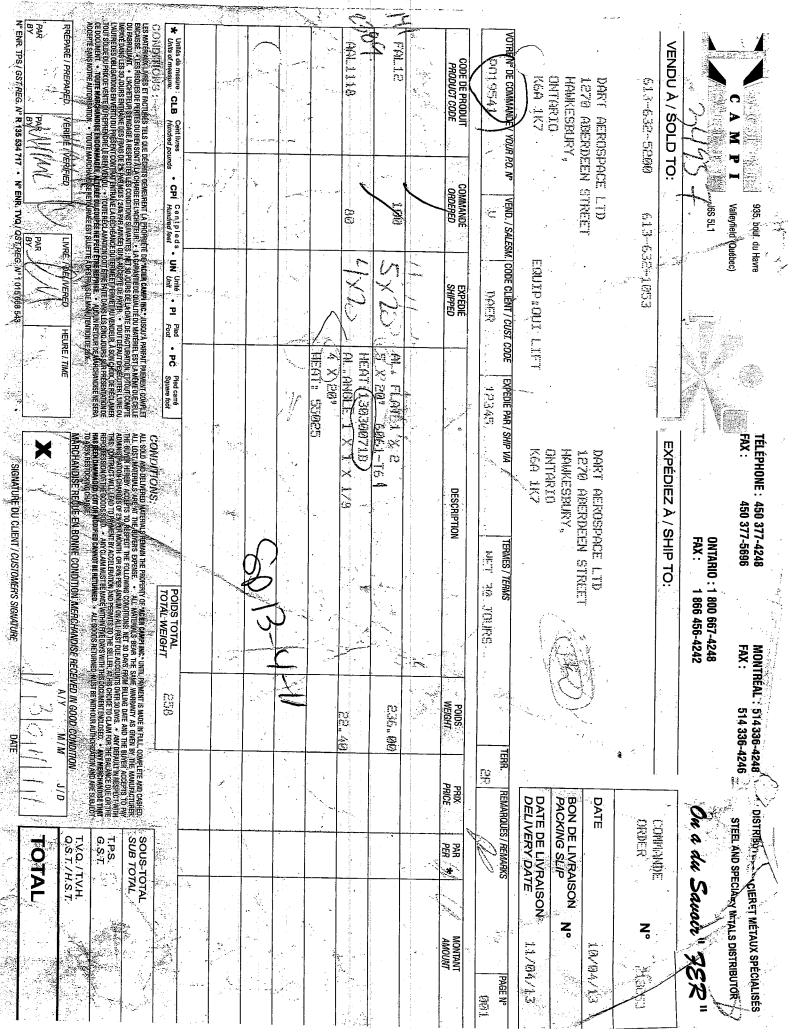
All amounts are calculated in domestic currency.

All Vendors PO ID po19541 Receipt Dates from 4/11/2013 to 4/11/2013 All Line Item Types All Item ID/GL/WOs All Rec. Employees All Currencies Grouped by Vendor ID

Purchase Line P Order ID/ Nbr/ Curr Type Insp Req	Project ID Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Recy Required Qty Date/ Recy Emp	Recv Recv Obsecv Otty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject , Qty	Book Amt
VendorID\Vendor Name	VC-CAM002	Campi Steel					, and the second	A de la constanta de la consta
-	M6061T6B1.000X02. f	.000X02. f	7/11/2013 4/11/2013	013 100.0000	\$5.81	0.0000	0	\$580.62
No	6061-T6 Bar 1.00 x	1.00 x f	100.0000 DESJ02	102	\$580.62	0.0000	0	
	125258	and the state of t					•	
2 No	D6207P Angle Extrusion	ion	7/11/2013 4/11/2013 80.0000 DESJ02	80.0000	\$0.66	0.0000	0	\$52.46
	125258							
					T Total (Total Received Quantity: Total Qty to Inspect (PO U/M):	antity:) U/M):	180,0000
	The second secon		American man and the community of the co	The same of the sa		Total Reject Quantity:	lantity:	0.0000

\$633.08

Total Receipt Value: Total Balance Due Quantity:



:edes

Rockwell Hardness Test Test de dureté Rockwell

Client \ Customer:

Adresse / Address :

2110283

Dureté Rockwell E /

Rockwell E hardness: 92 HRE

Coulée / Cast #:

E'1 - L'0

08,0 - 04,0

72'0-99'0

06'0 - 09'0

0,20 - 0,60

130300718

0,5 Max

0.70 Max

0,14-0,28

0.35 Max

0.35 Max

ASTM B-221-08 except for section 8.2 (number of specimen) .

0,10 Max

0,15-0,40

91.0 - 80.0

0,10 Max

0,10 Max

Cu Composition chimique typique \ Typical chemical composition :

Contrôle / Control #: 81037-1

We hereby certify that the material supplied meets the chemical properties as published by the

Nous certifions que le matériel fourni rencontre les exigences chimiques telles qu'annoncées par

08,0 - 04,0

XDM 21,0

0,18-0,26

0,10 Max

0,10 Max

uw

Min. required: 88 HRE

Min. requis \

08.0 - 04.0

0.80-1,20

75'0-97'0

09'0 - 07'0

06'0-57'0

βW

0.04 - 0.35

0,03 Max

0,10 Max

0,10 Max

Longueur / Lenght :

qate: 2013-03-16

la norme ASTM 8-221-08 excepté pour la section 8.2 (nombre de spécimen).

91 1909

Alliage & trempage / Alloy & temper:

Description: 2"X 1" FLAT BAR

de matrice / Die #: W2 15914

ON-39059

pou de commandé / Purchase order #:

commande Sapa / Sapa order #:

Yours show

1529

1909

A2009

5009

£909

Sincèrement vôtre,

Gilles Pelletier

Q,20 Max

0,25 Max

0,05 Max

0,10 Max

XDM 01,0

Wax. permitted: 100 HRE

Max. permis /

0,20 Max

0,15 Max

0,05 Max

0,10 Max

0,10 Max

II

Quality technician Technicien de la qualité

*edes

Rockwell Hardness Test Test de dureté Rockwell

Client / Customer:

: ssərbbA \ essərbA

commande 2aba \ 2aba order # : 2091204

pou de commande / Purchase order # : CA-38517

9096 SW # de matrice / Die # :

Contrôle / Control #: 77883-1 Filiage & trempage / Alloy & temper :

Dureté Rockwell E / # Coulée / Cast # : (**55025**)

Min. required: 88 HRE Bockwell E hardness: 35 HEE Min. requis /

Composition chimique typique \ Typical chemical composition :

	1\$	4 3	U.D.	TIÑ	- 44			
\$90	0.0 OC 0	11200		Ille	5w	10	nī.	II.
000	09'0 - 02'0	XDM 25,0	XOM OLO	O, 10 Max	09.0 - 24.0			
900	09.0 - 08.0	35 O			DC'O CLIO	KDM OI,0	0.10 Max	ADM Of .O
	51:0 00/0	0.35 Max	XDM 01.0	XDM OF O	09'0 - 09'0	0,10 Max		
A200.	72'0-99'0	8C.0 - bl.0	טטעטויין ט			UMara A aza	D'IO WOX	O, 10 Max
170			91'0 - 90'0	9Z'0 - 81'0	75'O - 97'O	XDM 60.0	XDM 20,0	XDM 20.0
190	08.0 - 04.0	XDM 07.0	070-510	XDM 21.0	001 000			YESTAL COLO
lse-	_,,,,,			Vinhar Ar In	08,1 - 08,0	0.04 -0.35	0.25 Max	XDM 21.0
100	\$1-70	XIDM 6,0	XDM 01.0	08.0 - 04.0	08.0 - 04.0			
				0010	OCIO CLUD		XOM 0S.0	ADM 05.0

91 (909)

la norme ASTA B-221-08 excepté pour la section 8.2 (nombre de spécimen) . Nons certifions due le matériei fourni renconfre les exigences chimiques telles qu'annoncées par

ASTM B-227-08 except for section 8.2 (number of specimen) . We hereby certify that the material supplied meets the chemical properties as published by the

Yours iruly. Sincèrement vôtre,

dote: 2012-10-11

Technicien de la qualité Cilles Pelletier

Quality technician

Max. permitted : 100 HRE

Max, permis /

Description: 1"x1"x 1/8"struct.AuglE

Longueur / Length : 16096 mm

PURCHASE ORDER

Purchase Order ID PO19541

PO Print Date 4/10/13 Purchase Order Date 4/10/13

Fax: 613 632 1053 Tel: 613 632 9577 Hawkesbury, ON K6A 1K7 1270 Aberdeen Street Dart Aerospace Ltd.



Page Number 1 of 1

VALLEYFIELD, QC 16S 5L1 935 BOUL. DU HAVRE CAMPI STEEL VC-CAM002

8424 766 608 Vendor Phone Contact Name

Vendor Account Nbr 9695 LLE 05t Vendor Fax

Order From:

: oT qid2

DART AEROSPACE LTD

1510 ABERDEEN

HAWKESBURY, ON K6A 1K7

Al noisiva A Red Date/ Description/ Line Nbr Reference

Vendor Part Number al gim

M6061T6B1.000X02.000

6061-T6 Bar 1.00 x 2.00

MATERIAL: 6061-Special List:

3114/2114/8214/1114 SMA 9O AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 T6/T651/T6510/6511/T62 ALUMINUM

Taxable Unit of Measure

FOB

Currency

Tax Resale Nbr

Requisition Nbr

Terms

Buyer

ASTM B221 AMS 4160 OR ASTM B211 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR

bqq smoY 00.08

100.001 Yours ppd

Red Oty/ Ship Method

Destination-Collect

CVD

Net 30

10127-2607

Chantal Lavoic

Yes

Χes

EI/I1/L

2/11/13

Angle Extrusion 1x1x : 😅

Special Lange

D6207P

7

MOITADIFITHED JAIRE

BECLD ABON DEFINEBL

AS PER DWG D6207 REV. A

8/007 MATERIAL 6061-TGT6511AS PER QQ-A-B99224

81.5438

0£.£2\$

88.682\$

Price

Extended

11-1-8100

:IstoT Oq

No substitution or deviation without

7999'0\$

8868.2\$

Unit Price

Certification required Certificate of Conformity or Material

£1/01/13 Change Date:

Change Nbr: